



BEARINGS

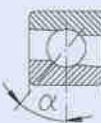
# Angular contact ball bearings, single row



# Angular contact ball bearings, single row

Single row angular contact ball bearings are manufactured in various constructive versions, with various contact angles, depending on the application. Bearings series 72B and 73B for general applications have a contact angle  $\alpha = 40^\circ$ . Bearings series 718, 719, 70 and 72 generally used

for tool-holders, have phenol resins (textolite) cages or machined brass cages. Those with bore diameters up to  $d = 100$  mm are manufactured to tolerance classes P5, P4 and P2 and have a contact angle of  $15^\circ$  (C) and  $25^\circ$  (A) respectively.



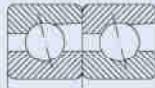
Series 72B, 73B  
Contact angle  $\alpha = 40^\circ$



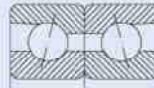
Series 70A, 72A  
Contact angle  $\alpha = 25^\circ$



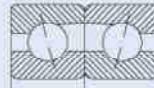
Series 70C, 72C  
Contact angle  $\alpha = 15^\circ$



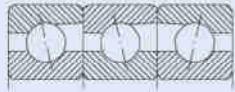
DT arrangement  
(Tandem)



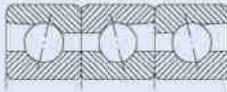
DB arrangement  
(Back-to-back)



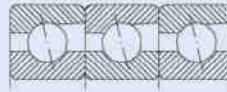
DF arrangement  
(Face-to-face)



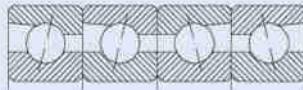
TFT arrangement



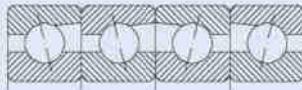
TBT arrangement



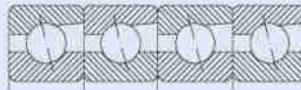
TT arrangement



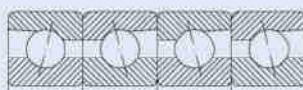
QBC arrangement



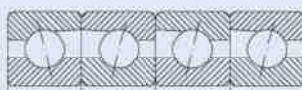
QFC arrangement



QT arrangement



QBT arrangement



QFT arrangement

## Suffixes

A	- bearing with extended outer ring
A	- bearing with contact angle $\alpha = 25^\circ$
B	- bearing with extended outer ring
B	- bearing with contact angle $\alpha = 40^\circ$
BB	- bearing with $\alpha = 40^\circ$ and extended inner ring
C	- bearing with contact angle $\alpha = 15^\circ$
CA	- bearing with radial clearance smaller than normal
CB	- bearing with normal radial clearance
CC	- radial bearing with axial clearance larger than normal
D	- two bearings set
D	- bearing with two-pieces inner ring
DB	- two bearings set in back-to-back arrangement, (O)
DF	- two bearings set in face-to-face arrangement, (X)
DT	- two bearings set in tandem arrangement
E	- bearing with contact angle $\alpha = 20^\circ$
FA	- bearing with machined cage of steel or cast iron, guided in the outer ring
FB	- bearing with machined cage of steel or cast iron guided on the inner ring
GA	- light preload, bearings series 72B, 73B
GB	- moderate preload, bearings series 72B, 73B
GC	- heavy preload, bearings series 72B, 73B
L	- light preload, bearings series 70C, 70A, 72A
M	- moderate preload, bearings series 70C, 70A, 72A
M	- machined brass cage, ball guided
MA	- machined brass cage, guided in the outer ring
MB	- machined brass cage, guided on the inner ring
O	- bearing set without axial clearance
P0	- normal tolerance class
P6	- tolerance class more accurate than normal
P5	- tolerance class more accurate than P6
P4	- tolerance class more accurate than P5
P2	- tolerance class more accurate than P4
Q	- four bearings set
QBC	- tandem pairs in O arrangement
QBT	- tandem pairs plus O arrangement
QFC	- tandem pairs in X arrangement
QFT	- tandem pairs plus X arrangement
QT	- tandem pairs
S	- heavy preload, bearings series 70C, 70A, 72A
S0	- bearings operating up to a temperature of + 150°C
S1	- bearings operating up to a temperature of + 200°C
T	- three bearings set
T	- bearing set total width (T168, T200)
TBT	- three bearings set in O arrangement, plus T
TFT	- three bearings set in X arrangement, plus T
TT	- three bearings set in tandem arrangement
TN	- polyamide cage
V	- full complement bearing
U	- bearings of universal design, with deviations of d and D, from table 1 on page 175 and $K_i$ , $K_e$ in P2 class
UA	- bearings with small axial clearance at DB and DF arrangements
UL	- bearings with light preload at DB and DF arrangements
UO	- bearings without small axial clearance at DB and DF arrangements
UP	- tolerance class with deviations of d and D in P4 class and of $K_i$ and $K_e$ in P2 class.

Single row angular contact ball bearings can take only one direction axial loads. When being radially loaded, in bearing occurs an axially acting load which has to be compensated.

For this reason, a bearing or paired bearings are mounted on each shaft end.

Single row angular contact ball bearings with B suffix have a contact angle  $\alpha = 40^\circ$  and are suitable in case of heavy loads.

These bearings are not dismountable and their use at relatively high speeds is allowed.

Pair mounting of bearings as shown in figures on page 119 is used when the load carrying capacity of a single bearing is inadequate (tandem arrangement), respectively when axial loads have to be taken in both directions (DB or DF arrangements).

In case of DT tandem arrangement, the contact lines are in parallel. Radial and axial loads are uniformly distributed on both bearings. The bearing pair can take axial loads in only one direction. Therefore, a third bearing should take axial loads in the opposite direction.

In case of DB arrangement, the contact lines diverge towards the bearing axis and form letter "O". Axial loads are taken in both directions, but only by one single bearing for each direction.

DB arrangement is considered to be a relatively stiff arrangement and can also take tilting moments.

The contact lines of DF arrangement converge towards the bearing axis and form letter "X". Axial loads are taken in the same way as in case of DB arrangement, but the arrangement is not so stiff and it is less suitable for taking tilting moments.

## Universal design

Single row angular contact ball bearings of universal design are suitable for DB, DF and DT arrangements.

Bearings of universal design are manufactured to more accurate tolerance classes and can be matched if the mounting conditions UA, UO and UL are observed.

The values of clearance or preload are obtained when the shaft is manufactured to tolerance class j5 and the housing bore to tolerance class J6.

## Dimensions

Main dimensions of bearings given in tables are in accordance with ISO 15.

## Misalignment

In case of single row angular contact ball bearings the conditions regarding the permissible error of alignment of the outer ring relative to the inner ring are as complex as for single row deep groove ball bearings.

When the bearings are paired in DB arrangement, angular misalignments of the outer ring in relation to the inner ring can only be accommodated between the balls and raceways by force, leading to a reduction in bearing life.

## Tolerances

Single row angular contact ball bearings of series 72B and 73B, with a contact angle  $\alpha = 40^\circ$  (B) are generally manufactured to the normal tolerance class.

At request, they also can be manufactured to normal

tolerance classes P6 and P5.

Single row angular contact ball bearings of high accuracy, series 70C, 72C, 70A and 72A, with a contact angle  $\alpha = 15^\circ$  (C) and  $\alpha = 25^\circ$  (A) are manufactured to tolerance classes SP, P4, UP and P2.

The deviations of bore diameter, outside diameter and width of high accuracy single row angular contact ball

bearings of universal design (UL) are given in table 1.

In case of single row angular contact ball bearings manufactured and delivered in sets of 2, 3 or 4 bearings, outside and bore diameter should be chosen considering the mean tolerance values, which are given on the package.

### Deviations of main dimensions of high accuracy single row angular contact bearings

Deviations in  $\mu\text{m}$

Table 1

Bore d (mm)	$\Delta d_{\text{mp}}, \Delta D_{\text{mp}}$				$\Delta B_{\text{S}}$			
	P4		UP		P2			
over	up to	low	high	low	high	low	high	low
—	18	-3	-1	-3	-1	-2	0	-250
18	30	-3,5	-1,5	-3	-1	-2	0	-250
30	50	-4	-1,5	-3	-1	-2	0	-250
50	80	-5	-2	-3,5	-1,5	-3	-1	-250
80	120	-5,5	-2			-3,5	-1,5	-380

## Contact angle

In case of single row angular contact ball bearings, the efforts between rings and rolling elements (contact points of rolling elements/ outer or inner ring) are transmitted at an angle  $\alpha (< 90^\circ)$  to a plane perpendicular to the bearing axis.

The value of this angle depends on the magnitude of the raceway radius, rolling element diameter and radial clearance in bearing, when the curvature centres of the raceways in the outer or on the inner ring are in the same plane.

The contact angle  $\alpha$  can be calculated and verified in accordance with the specifications on page 118.

## Axial clearance - preload

Axial clearance or preload can be obtained only when single row angular contact ball bearing is mounted in the assembly and depends on the location of the second bearing which assures the shaft axial guiding.

Single row angular contact ball bearings series 72B and 73B, paired mounted in DB and DF arrangements are manufactured with normal axial clearance CB, smaller than normal, CA, larger than normal, CC, or with light preload, GA, moderate preload GB, or heavy preload, GC, according to the values given in table 2.

### Axial clearance or preload of single row angular contact ball bearings series 72B and 73B, pair mounted in DB or DF arrangements

Table 2

Bore d mm	Axial clearance				Preload				GC			
	CA $\mu\text{m}$	CB $\mu\text{m}$	CC $\mu\text{m}$	GA $\mu\text{m}$	N	$\mu\text{m}$	GB $\mu\text{m}$	N	$\mu\text{m}$	GC $\mu\text{m}$	N	
—	10	4	12	14	22	22	30	—	—	—	—	—
10	18	5	13	15	23	24	32	+4	-4	80	-2	-10
18	30	7	15	18	26	32	40	+4	-4	120	-2	-10
30	50	9	17	22	30	40	48	+4	-4	160	-2	-10
50	80	11	23	26	38	48	60	+6	-6	380	-3	-15
80	120	14	26	32	44	55	67	+6	-6	410	-3	-15
120	180	17	29	35	47	62	74	+6	-6	540	-3	-15
180	250	21	37	45	61	74	90	+8	-8	940	-4	-20
250	315	26	42	52	68	90	106	+8	-8	1080	-4	-20

High accuracy single row angular contact ball bearings series 70C, 72C, 70A and 72A, with a contact angle  $\alpha = 15^\circ$  (C) and  $\alpha = 25^\circ$  (A), which are generally used for grinding stone holders, paired mounted in DB and DF arrange-

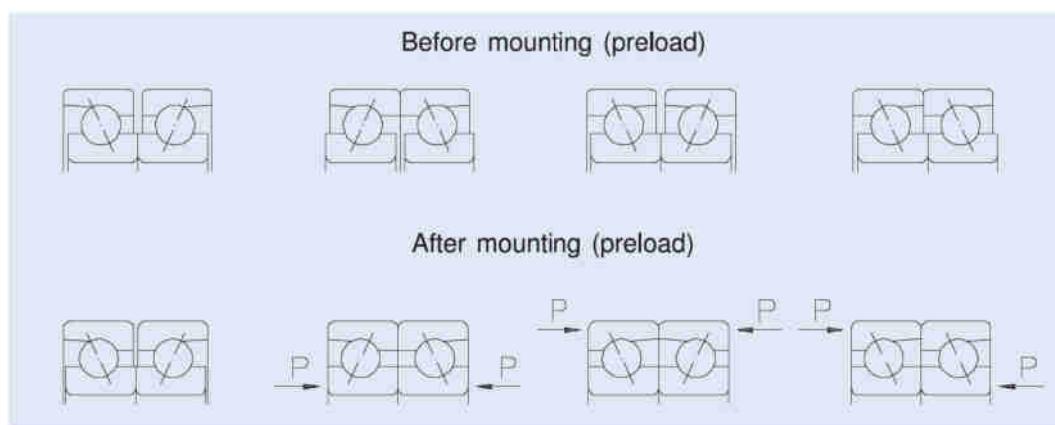
ment, are manufactured with an initial preload. It can be: light (L), moderate (M), heavy (S). The values of these preloads are given in table 3.

**Values of axial preload of bearings of series 70C, 70A and 72A, in DB and DF arrangements**

Table 3

Bore d mm	Symbol	Axial preload Series 70C				Series 72C				Series 70A				Series 72A	
		L – N	M	S	L	M	S	L	M	S	L	M	S		
10	00	15	30	60	20	40	80	25	50	100	35	70	140		
12	01	15	30	60	20	40	80	25	50	100	35	70	140		
15	02	20	40	80	30	60	120	30	60	120	45	90	180		
17	03	25	50	100	35	70	140	40	80	160	60	120	240		
20	04	35	70	140	45	90	180	50	100	200	70	140	280		
25	05	35	70	140	50	100	200	60	120	240	80	160	320		
30	06	50	100	200	90	180	360	90	180	360	150	300	600		
35	07	60	120	240	120	240	480	90	180	360	190	380	760		
40	08	60	120	240	150	300	600	100	200	400	240	480	960		
45	09	110	220	440	160	320	640	170	340	680	260	520	1040		
50	10	110	220	440	170	340	680	180	360	720	260	520	1040		
55	11	150	300	600	210	420	840	230	460	920	330	660	1320		
60	12	150	300	600	250	500	1000	240	480	960	400	800	1600		
65	13	160	320	640	290	580	1160	240	480	960	450	900	1800		
70	14	200	400	800	300	600	1200	300	600	1200	480	960	1920		
75	15	200	400	800	310	620	1240	310	620	1240	500	1000	2000		
80	16	240	480	960	370	740	1480	390	780	1560	580	1160	2320		
85	17	250	500	1000	370	740	1480	400	800	1600	600	1200	2400		
90	18	300	600	1200	480	960	1920	460	920	1840	750	1500	3000		
95	19	310	620	1240	520	1040	2080	480	960	1920	850	1700	3400		
100	20	310	620	1240	590	1180	2360	500	1000	2000	950	1900	3800		
105	21	360	720	1440	650	1300	2600	560	1120	2240	1000	2000	4000		
110	22	420	840	1680	670	1340	2680	650	1300	2600	1050	2100	4200		
120	24	430	860	1720	750	1500	3000	690	1380	2760	1200	2400	4800		
130	26	560	1120	2240	800	1600	3200	900	1800	3600	1250	2500	5000		
140	28	570	1140	2280	—	—	—	900	1800	3600	—	—	—		
150	30	650	1300	2600	—	—	—	1000	2000	4000	—	—	—		
160	32	730	1460	2920	—	—	—	1150	2300	4600	—	—	—		
170	34	800	1600	3200	—	—	—	1250	2500	5000	—	—	—		
180	36	900	1800	3600	—	—	—	1450	2900	5800	—	—	—		
190	38	950	1900	3800	—	—	—	1450	2900	5800	—	—	—		

Designs of single row angular contact ball bearings with clearance or initial preload are given in the figures below.



## Cages

Single row angular contact ball bearings series 72B and 73B are generally fitted with pressed sheet cages.

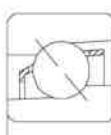
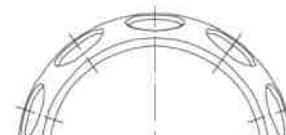
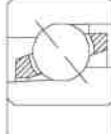
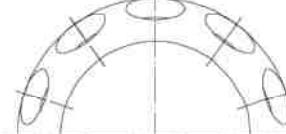
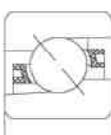
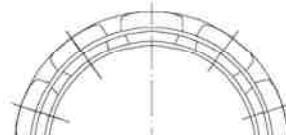
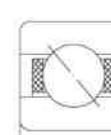
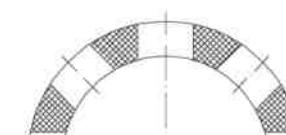
High precision single row angular contact ball bearings series 70C, 72C, 70A and 72A are fitted with textolite cages (textile fibre reinforced phenol resins).

At special request (high speeds, large sizes), bearings series 70C, 72C, 70A and 72A are fitted with machined brass cages. Cages of glass fibre reinforced polyamide 6.6 are also used with good results if operating temperature doesn't exceed +120°C.

Cages design and some technical data are given in table 4

**Cages design and some technical data**

**Table 4**

Cage	Design bearing	cage	Application	Max. value Dm n oil	grease
Pressed sheet cage			- General application - Moderate speeds - Bearings series 72B, 73B	$600 \times 10^3$	$450 \times 10^3$
Machined brass cage M, MA, MB			- General application - High speeds - Bearings: 7231B-7238B 7310B-7338B	$1100 \times 10^3$	$800 \times 10^3$
Polyamide cage TN			- General application - Low friction moment - High speeds	$1100 \times 10^3$	$900 \times 10^3$
Textolite cage T, TA, TB			- High accuracy bearings series: 70C, 72C, 70A, 72A - High speeds - Low vibration level	$1200 \times 10^3$	$900 \times 10^3$

## Equivalent dynamic radial load

For single row angular contact ball bearings series 72B and 73B, single and in tandem arrangement the following equations are used:

$$P_r = F_r, \text{ kN}, \quad \text{when } F_a/F_r \leq 1,14, \\ P_r = 0,35 F_r + 0,57 F_a, \text{ kN}, \quad \text{when } F_a/F_r > 1,14$$

For bearings in DB or DF arrangement

$$P_r = F_r + 0,65 F_a, \text{ kN}, \quad \text{when } F_a/F_r \leq 1,14 \\ P_r = 0,57 F_r + 0,93 F_a, \text{ kN}, \quad \text{when } F_a/F_r > 1,14$$

In case of paired bearings,  $F_r$  and  $F_a$  are the loads acting upon the bearings pair.

As the load is transmitted from one raceway to the other under a certain angle to the bearing axis, the actual load will cause an axial load. This has to be considered when calculating the equivalent dynamic load, in case of two single bearings or tandem arrangements. The equations needed for calculation are given in table 5, for various arrangements and loading versions.

These equations are available for bearings mounted without clearance and without preload (clearance equal to zero).

For single row angular contact ball bearings series 70C and 72C with a contact angle  $\alpha = 15^\circ$  (C), single or in DT arrangement, the following equations are available:

$$P_r = F_r, \text{ kN}, \quad \text{for } F_a/F_r \leq e \\ P_r = 0,44 F_r + Y F_a, \text{ kN}, \quad \text{for } F_a/F_r > e$$

The values of factor  $Y$  depend on the values of the ratio  $f_0 / F_a/C_{0r}$  and are given in table 6. Factor  $f_0$  can be found in diagram in page 179 as a function of dimensions series and bearing mean diameter. "i" represents the number of bearings or bearing pairs in a bearing joint.

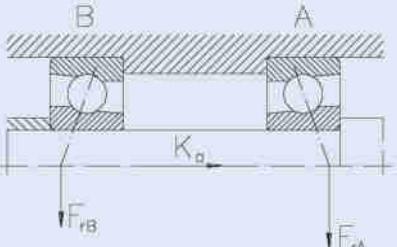
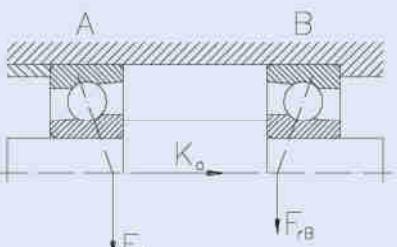
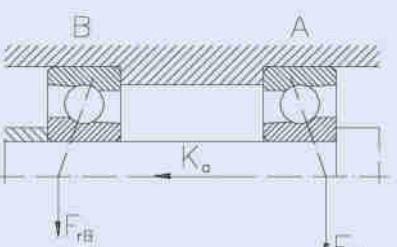
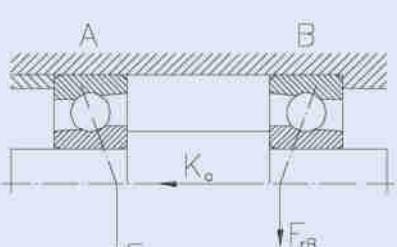
For bearings in DB and DF arrangements, the following equations are available:

$$P_r = F_r + Y_1 F_a, \text{ kN}, \quad \text{for } F_a/F_r \leq e \\ P_r = 0,72 F_r + Y_2 F_a, \text{ kN}, \quad \text{for } F_a/F_r > e$$

The values of factors  $Y_1$  and  $Y_2$  depend on the ratio  $f_0 F_a/C_{0r}$  and are given in table 6 ( $f_0$  from diagram below).

## Determination of axial loads

Table 5

Back-to-back arrangement DB	Loading version	Axial load
	1a) $F_{rA} \geq F_{rB}$ $K_a \geq 0$	$F_{aA} = 1,14 F_{rA}$ $F_{aB} = F_{aA} + K_a$
	1b) $F_{rA} < F_{rB}$ $K_a \geq 1,14 (F_{rB} - F_{rA})$	$F_{aA} = 1,14 F_{rA}$ $F_{aB} = F_{aA} + K_a$
	1c) $F_{rA} < F_{rB}$ $K_a < 1,14 (F_{rB} - F_{rA})$	$F_{aA} = F_{aB} - K_a$ $F_{aB} = 1,14 F_{rB}$
	2a) $F_{rA} \leq F_{rB}$ $K_a \geq 0$	$F_{aA} = F_{aB} + K_a$ $F_{aB} = 1,14 F_{rB}$
	2b) $F_{rA} > F_{rB}$ $K_a \geq 1,14 (F_{rA} - F_{rB})$	$F_{aA} = F_{aB} + K_a$ $F_{aB} = 1,14 F_{rB}$
	2c) $F_{rA} > F_{rB}$ $K_a < 1,14 (F_{rA} - F_{rB})$	$F_{aA} = 1,14 F_{rA}$ $F_{aB} = F_{aA} - K_a$

For single row angular contact ball bearings series 70A and 72A, with a contact angle  $\alpha = 25^\circ$ , single or in DT arrangement, the following equations are available:

$$P_r = F_r, \text{ kN,} \quad \text{for } F_a/F_r \leq 0,68 \\ P_r = 0,41 F_r + 0,87 F_a, \text{ kN, for } F_a/F_r > 0,68$$

For bearings in DB and DF arrangement, the following equations are available:

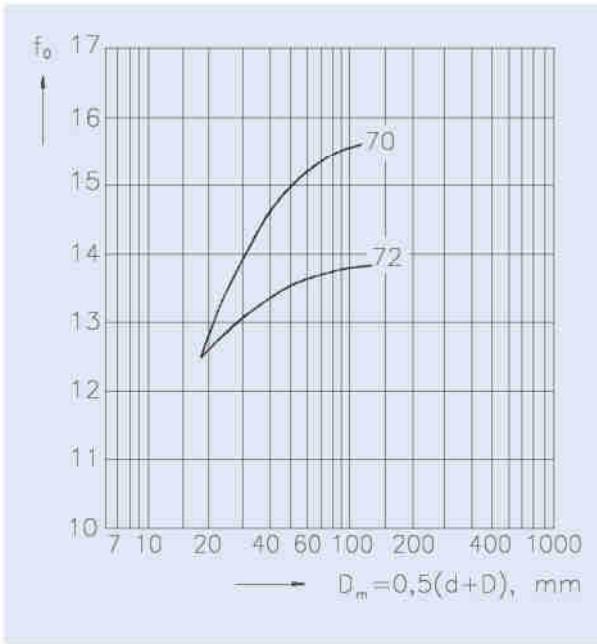
$$P_r = F_r + Y_1 F_a, \text{ kN,} \quad \text{for } F_a/F_r \leq e \\ P_r = 0,72 F_r + Y_2 F_a, \text{ kN, for } F_a/F_r > e$$

Values for  $Y_1$  and  $Y_2$  are given in table 6.

Values of factors  $e$ ,  $Y$ ,  $Y_1$  and  $Y_2$

Table 6

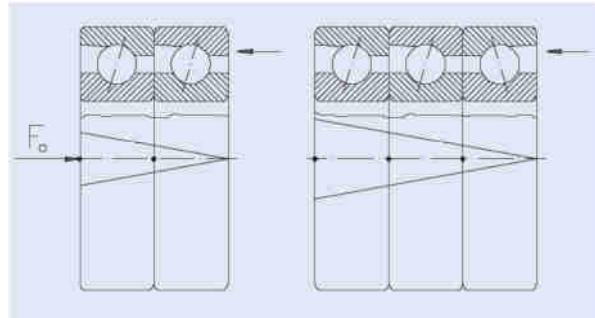
$f_0 \text{ i } F_a$ $C_{0r}$	$e$	Arrangement DB or DF		
		$Y$	$Y_1$	$Y_2$
0,2	0,38	1,46	1,64	2,37
0,4	0,41	1,36	1,52	2,21
0,8	0,44	1,28	1,44	2,11
1,6	0,48	1,16	1,31	1,90
3	0,52	1,08	1,21	1,78
6	0,56	1	1,12	1,66



ovalnesses on the shaft can be compensated.

Every set is delivered as an unit, separately packed. In each unit, bearings are singly packed.

If distance rings are necessary to be mounted between bearings, they have not to be adjusted when being mounted. There is only one condition to be observed: the inner distance ring width should be equal to that of the outer ring, the side faces being parallel to each other. This can be easily done if both distance rings are simultaneously ground on a grinding and lapping machine. If bearings are mounted with distance rings, the mounting is also done observing the "V" marked as mentioned above. The cone vertex should be on the ring side opposite to that one on which the load acts (see next figure).



## Equivalent static load

For single row angular contact ball bearings series 72B and 73B with a contact angle  $\alpha = 40^\circ$ , single and in DT arrangement, the following equation is available:

$$P_{0r} = 0.6 F_r + 0.26 F_a, \text{ kN}$$

If  $P_{0r} < F_r$ , then we consider  $P_0 = F_r$

For bearings in DB and DT arrangement, the following equation is available:

$$P_{0r} = F_r + 0.52 F_a, \text{ kN}$$

For single row angular contact ball bearings series 70C and 72C, with a contact angle  $\alpha = 15^\circ$ , single and in DT arrangement, the following equation is available:

$$P_{0r} = 0.5 F_r + 0.46 F_a, \text{ kN}$$

For bearings in DB and DE arrangement, the following equation is available:

$$P_{0r} = 0.5 F_r + 0.92 F_a, \text{ kN}$$

For single row angular contact ball bearings series 70A and 72A with a contact angle  $\alpha = 25^\circ$ , single and in DT arrangement, the following equation is available:

$$P_{0r} = 0.5 F_r + 0.38 F_a, \text{ kN}$$

For bearings in DB and DE arrangement, the following equation is available:

$$P_{0r} = F_r + 0.76 F_a, \text{ kN}$$

Two "V" scratches are marked on the outside surface where the runout is maximum, i.e. where the outer ring thickness is maximum, so that the bearings of a set can be mounted in the manufacturing order. The place of maximum runout is marked on the chamfer between the inner ring bore and side face. Thus, the possible fit

## Basic dynamic load of paired bearings

Basic dynamic load given in bearing tables is valid for each single bearing. Basic dynamic load of a paired bearings set can be determined according to the specifications on page 26.

## Basic static load of paired bearings

Basic static load of paired bearings can be similarly determined, multiplying the values of  $C_{0r}$  in the tables by 2, 3 and 4 respectively.

## Bearing speed limit

Single row angular contact ball bearings are used at high speeds.

High precision bearings allow operation at higher speeds than those in the catalogue, depending on the oil lubrication system (oil bath, dropping lubrication, oil spot, with oil cooling).

The values of speeds for bearings series 72B and 73B, normal tolerance class, without preload are given in this catalogue.

In case of preloaded bearings, for single mounted bearing and bearings in DB, DF or DT arrangements, speeds should be multiplied by the coefficients in table 7.

For bearings series 70C, 72C, 70A and 72A, speeds are given for the tolerance class P4 and light preload.

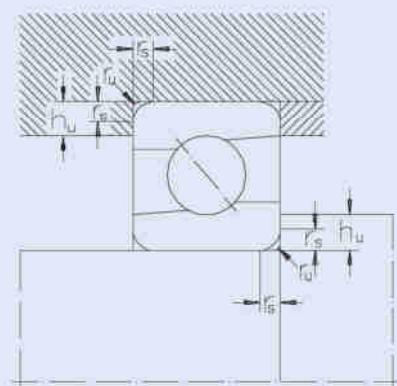
In case of bearings with other values of preloads or arrangements of 3 or 4 bearing sets, the speeds of the bearing of basic design should be multiplied by the

### Speed limit reduction factor

Table 7

Arrangement	Bearing preload UA,UO	L	M	S
Single	1,0	1,0	0,90	0,80
Tandem, DT	0,90	0,90	0,80	0,65
Back-to-back, DB	0,80	0,80	0,70	0,55
Face-to-face, DF	0,80	0,75	0,60	0,40
Three bearings set	0,75	0,70	0,55	0,35
Four bearings set	0,70	0,65	0,45	0,25

values of the coefficients in table 7.

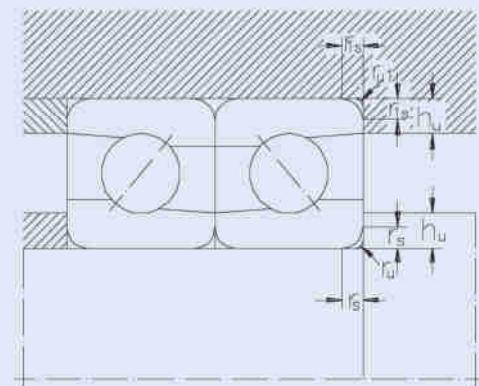


## Abutment dimensions

For a proper location of bearing rings on the shaft and housing shoulder respectively, shaft (housing) maximum connection radius  $r_{u\max}$  should be less than bearing minimum mounting chamfer  $r_{1\min}, r_{2\min}$ .

Shoulder height should also be properly sized in case of bearing maximum mounting chamfer.

The values of the connection radii and support shoulder



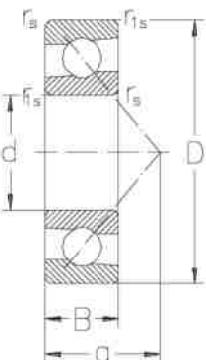
### Abutmentdimensions

Table 8

$r_s, r_{1s}$ min.	$r_u, r_{u1}$ max.	$h_u, h_{u1}$ min.	Bearing series
			718, 728
			719, 729
			70
mm			
0,3	0,3	1	1,2
0,6	0,6	1,6	2,1
1	1	2,3	2,6
1,1	1	3	3,5
1,5	1,5	3,5	4,5
2	2	4,4	5,5
2,1	2,1	5,1	6
3	2,5	6,2	7
4	3	7,3	8,5

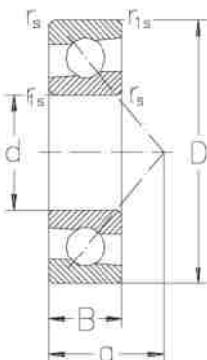
height are given in table 8.

# Angular contact ball bearings, single row



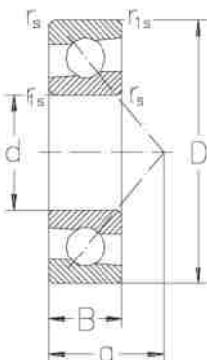
Dimensions						Basic radial load dyn. Cr	stat. C <sub>0r</sub>	Speed limit		Designation	Weight
d	D	B	r <sub>s</sub> min.	r <sub>1s</sub> min.	a			grease	oil		
mm		kN		min <sup>-1</sup>		-		kg			
10	30	9	0,6	0,3	13	4,95	2,5	19 000	28 000	7200B	0,031
12	32	10	0,6	0,3	14	7,4	3,75	17 000	24 000	7201B	0,045
15	35	11	0,6	0,3	16	7,45	3,9	16 000	22 000	7202B	0,048
	35	11	0,6	0,3	16	7,45	3,9	16 000	22 000	7202BP6	0,048
	35	11	0,6	0,3	16	7,45	3,9	16 000	22 000	7202BP5	0,048
	42	13	1	0,6	19	12,9	6,5	14 000	19 000	7302B	0,090
17	40	12	0,6	0,6	18	11	6,1	14 000	19 000	7203B	0,070
	40	12	0,6	0,6	18	11	6,1	14 000	19 000	7203BP6	0,070
	40	12	0,6	0,6	18	11	6,1	14 000	19 000	7203BP5	0,070
	47	14	1	0,6	21	14,8	8,1	12 000	17 000	7303B	0,120
20	47	14	1	0,6	21	14,1	8,4	11 000	16 000	7204B	0,110
	47	14	1	0,6	21	14,1	8,4	11 000	16 000	7204BP6	0,110
	47	14	1	0,6	21	14,1	8,4	11 000	16 000	7204BP5	0,110
	52	15	1,1	0,6	23	17,3	9,7	10 000	15 000	7304B	0,150
	52	15	1,1	0,6	23	17,3	9,7	10 000	15 000	7304BP6	0,150
25	52	15	1	0,6	24	15,5	10,1	9 500	14 000	7205B	0,130
	52	15	1	0,6	24	15,5	10,1	9 500	14 000	7205BP6	0,130
	52	15	1	0,6	24	15,5	10,1	9 500	14 000	7205BP5	0,130
	62	17	1,1	0,6	27	24,4	14,6	8 500	12 000	7305B	0,250
	62	17	1,1	0,6	27	24,4	14,6	8 500	12 000	7305BP6	0,250
	62	17	1,1	0,6	27	24,4	14,6	8 500	12 000	7305AMA	0,250
30	62	16	1	0,6	27	20,5	13,6	8 500	12 000	7206B	0,210
	62	16	1	0,6	27	20,5	13,6	8 500	12 000	7206BP6	0,210
	62	16	1	0,6	27	20,5	13,6	8 500	12 000	7206BP5	0,210
	62	16	1	0,6	27	20,5	13,6	8 500	12 000	7206ATAP2	0,210
	72	19	1,1	0,6	31	29,3	19	7 500	10 000	7306B	0,370
	72	19	1,1	0,6	31	29,3	19	7 500	10 000	7306BP6	0,370
	72	19	1,1	0,6	31	29,3	19	7 500	10 000	7306BP5	0,370
	72	19	1,1	0,6	31	29,3	19	7 500	10 000	7306AMA	0,370
35	72	17	1,1	0,6	31	28,5	19,8	7 500	10 000	7207B	0,300
	72	17	1,1	0,6	31	28,5	19,8	7 500	10 000	7207BP5	0,300
	80	21	1,5	1	35	36,7	24,3	7 000	9 500	7307B	0,510
	80	21	1,5	1	35	36,7	24,3	7 000	9 500	7307BP5	0,510
40	80	18	1,1	0,6	34	32,1	23	6 700	9 000	7208B	0,390
	80	18	1,1	0,6	34	32,1	23	6 700	9 000	7208BP6	0,390
	80	18	1,1	0,6	34	32,1	23	6 700	9 000	7208BP5	0,390
	90	23	1,5	1	39	44,8	30,3	6 300	8 500	7308B	0,670
	90	23	1,5	1	39	44,8	30,3	6 300	8 500	7308BP6	0,670
	90	23	1,5	1	39	44,8	30,3	6 300	8 500	7308BP5	0,670
45	85	19	1,1	0,6	37	36,1	26,2	6 300	8 500	7209B	0,440

# Angular contact ball bearings, single row



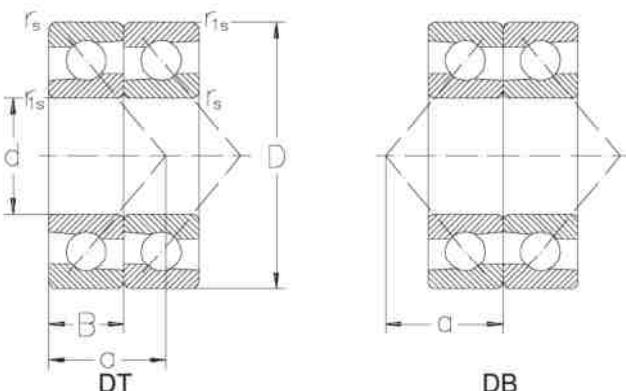
Dimensions						Basic radial load dyn. Cr	stat. Cor	Speed limit		Designation	Weight
d	D	B	r <sub>s</sub> min.	r <sub>1s</sub> min.	a			grease	oil		
mm											
						kN		min <sup>-1</sup>		-	kg
<b>45</b>	85	19	1,1	0,6	37	36,1	26,2	6 300	8 500	<b>7209BP5</b>	0,440
	100	25	1,5	1	43	58,3	40,1	5 600	7 500	<b>7309B</b>	0,900
	100	25	1,5	1	43	58,3	40,1	5 600	7 500	<b>7309BP6</b>	0,900
	100	25	1,5	1	43	58,3	40,1	5 600	7 500	<b>7309BP5</b>	0,900
<b>50</b>	90	20	1,1	0,6	39	37,4	28,6	5 600	7 500	<b>7210B</b>	0,490
	90	20	1,1	0,6	39	37,4	28,6	5 600	7 500	<b>7210BP6</b>	0,490
	90	20	1,1	0,6	39	37,4	28,6	5 600	7 500	<b>7210BP5</b>	0,490
	110	27	2	1	47	68,2	47,9	5 000	6 700	<b>7310B</b>	1,15
	110	27	2	1	47	68,2	47,9	5 000	6 700	<b>7310BP6</b>	1,15
	110	27	2	1	47	68,2	47,9	5 000	6 700	<b>7310BP5</b>	1,15
<b>55</b>	100	21	1,5	1	43	46,2	36,2	5 300	7 000	<b>7211B</b>	0,650
	120	29	2	1	52	78,8	56,4	4 500	6 000	<b>7311B</b>	1,45
<b>60</b>	110	22	1,5	1	47	56,3	44,7	4 800	6 300	<b>7212B</b>	0,840
	110	22	1,5	1	47	56,3	44,7	4 800	6 300	<b>7212BP5</b>	0,840
	130	31	2,1	1,1	56	90	65,5	4 300	5 600	<b>7312B</b>	1,85
	130	31	2,1	1,1	56	90	65,5	4 300	5 600	<b>7312BP5</b>	1,85
<b>65</b>	120	23	1,5	1	50	63,6	52,5	4 300	5 600	<b>7213B</b>	1,05
	120	23	1,5	1	50	63,6	52,5	4 300	5 600	<b>7213BP6</b>	1,05
	120	23	1,5	1	50	63,6	52,5	4 300	5 600	<b>7213BP5</b>	1,05
	140	33	2,1	1,1	60	101	75,3	4 000	5 300	<b>7313B</b>	2,25
<b>70</b>	125	24	1,5	1	53	69,1	57,8	4 300	5 600	<b>7214B</b>	1,15
	125	24	1,5	1	53	69,1	57,8	4 300	5 600	<b>7214B</b>	1,15
	150	35	2,1	1,1	64	114	86	3 800	5 000	<b>7314B</b>	2,75
	150	35	2,1	1,1	64	114	86	3 800	5 000	<b>7314BP6</b>	2,75
	150	35	2,1	1,1	64	114	86	3 800	5 000	<b>7314BP5</b>	2,75
	150	35	2,1	1,1	64	114	86	3 800	5 000	<b>7314BTN</b>	2,75
<b>75</b>	130	25	1,5	1	56	74,8	63,2	4 000	5 300	<b>7215B</b>	1,30
	130	25	1,5	1	56	74,8	63,2	4 000	5 300	<b>7215BP6</b>	1,30
	130	25	1,5	1	56	74,8	63,2	4 000	5 300	<b>7215BP5</b>	1,30
	160	37	2,1	1,1	68	125	97,5	3 400	4 500	<b>7315B</b>	3,30
	160	37	2,1	1,1	68	125	97,3	3 400	4 500	<b>7315BMAP6</b>	3,30
	160	37	2,1	1,1	68	125	97,5	3 400	4 500	<b>7315AMA</b>	3,30
<b>80</b>	140	26	2	1	59	80,5	69,3	3 800	5 000	<b>7216B</b>	1,55
	170	39	2,1	1,1	72	135	109	3 200	4 300	<b>7316B</b>	3,90
	170	39	2,1	1,1	72	135	109	3 200	4 300	<b>7316BP6</b>	3,903
	170	39	2,1	1,1	72	135	109	3 200	4 300	<b>7316BMAP6</b>	3,903
<b>85</b>	150	28	2	1	64	93,1	81,1	3 400	4 500	<b>7217B</b>	1,953
	180	41	3	1,1	76	145	122	3 000	4 000	<b>7317B</b>	4,603
	180	41	3	1,1	76	145	122	3 000	4 000	<b>7317BP6</b>	4,603
	180	41	3	1,1	76	145	122	3 000	4 000	<b>7317BMP6</b>	4,603

# Angular contact ball bearings, single row



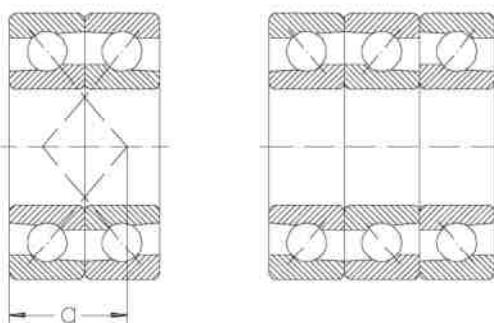
Dimensions						Basic radial load dyn. Cr	stat. C <sub>0r</sub>	Speed limit grease min <sup>-1</sup>	Designation	Weight	
d	D	B	r <sub>s</sub> min.	r <sub>1s</sub> min.	a	kN		oil	-	kg	
mm											
<b>90</b>	160	30	2	1	67	107	93,8	3 200	4 300	7218B	2,403
	160	30	2	1	67	107	93,8	3 200	4 300	7218BMB	2,403
	190	43	3	1,1	80	156	135	2 800	3 800	7318B	5,403
<b>95</b>	170	32	2,1	1,1	71	116	101	3 000	4 000	7219B	2,903
	200	45	3	1,1	84	168	150	2 600	3 600	7319B	6,253
<b>100</b>	180	34	2,1	1,1	76	129	116	2 800	3 800	7220B	3,453
	180	34	2,1	1,1	76	129	116	2 800	3 800	7220BP6	3,453
	180	34	2,1	1,1	76	129	116	2 800	3 800	7220BMA	3,453
	180	34	2,1	1,1	76	129	116	2 800	3 800	7220BMAP6	3,453
	180	34	2,1	1,1	76	129	116	2 800	3 800	7220BMAP4	3,453
	180	34	2,1	1,1	76	129	116	2 800	3 800	7220BMB	3,453
	215	47	3	1,1	90	190	178	2 400	3 400	7320B	7,753
	215	47	3	1,1	90	190	178	2 400	3 400	7320BP6	7,753
	215	47	3	1,1	90	190	178	2 400	3 400	7320BM	7,753
	200	38	2,1	1,1	84	153	145	2 400	3 400	7222B	4,803
<b>110</b>	200	38	2,1	1,1	84	153	145	2 400	3 400	7222BMB	4,803
	240	50	3	1,1	99	248	229	2 000	3 000	7322B	10,53
	240	50	3	1,1	99	248	229	2 000	3 000	7322BP5	10,53
	240	50	3	1,1	99	248	229	2 000	3 000	7322BM	10,53
<b>140</b>	250	42	3	1,1	103	191	210	1 700	2 400	7228B	8,803
	300	62	4	1,5	123	290	334	1 700	2 400	7328B	21,63
	300	62	4	1,5	123	290	334	1 700	2 400	7328BMBP5	21,63
<b>150</b>	190	24	1,1	0,6	35	60,5	79,2	2 200	3 000	72830CMA	3,363
	270	45	3	1,1	111	195	222	2 000	2 800	7230BM	11,63
	320	65	4	1,5	131	317	380	1 600	2 000	7330BM	26,53
	320	65	4	1,5	131	317	380	1 600	2 000	7330BMP5	26,53
<b>160</b>	220	28	2	1	58	110	134	2 200	3 000	71932AMAP5	3,263
<b>180</b>	250	33	2	2	33	131	162	2 000	2 800	71936AM	5,36
<b>200</b>	250	30	1,5	0,6	45	102	141	3 000	5 600	72840CMAP4	3,43

# Angular contact ball bearings, single row, for paired and stack mounted



Dimensions						Basic radial load dyn. Cr	stat. C0r	Speed limit		Designation	Weight		
d	D	B	rs min.	r1s min.	a			grease	oil				
						kN		min <sup>-1</sup>		–			
mm										kg			
<b>15</b>	35	11	0,6	0,3	16	12	7,8	14 000	20 000	7202BDT	0,096		
	35	11	0,6	0,3	16	12	7,8	13 000	18 000	7202BDB	0,096		
	35	11	0,6	0,3	16	12	7,8	14 000	20 000	7202BP6DT	0,096		
	35	11	0,6	0,3	16	12	7,8	13 000	18 000	7202BP5DB	0,096		
<b>17</b>	40	12	0,6	0,6	18	17,8	12,2	13 000	17 000	7203BDT	0,140		
	40	12	0,6	0,6	18	17,8	12,2	11 000	15 000	7203BDB	0,140		
	40	12	0,6	0,6	18	17,8	12,2	11 000	15 000	7203BDF	0,140		
	40	12	0,6	0,6	18	17,8	12,2	11 000	15 000	7203BP6DB	0,140		
	40	12	0,6	0,6	18	17,8	12,2	11 000	15 000	7203BP5DB	0,140		
	47	14	1	0,6	21	24	16,2	11 000	15 000	7303BDT	0,240		
<b>20</b>	47	14	1	0,6	21	22,8	16,8	10 000	14 000	7204BDT	0,220		
	47	14	1	0,6	21	22,8	16,8	10 000	14 000	7204BDB	0,220		
	47	14	1	0,6	21	22,8	16,8	9 000	13 000	7204BDF	0,220		
	47	14	1	0,6	21	22,8	16,8	9 000	13 000	7204BP6DB	0,220		
	47	14	1	0,6	21	22,8	16,8	9 000	13 000	7204BP5DB	0,220		
	52	15	1,1	0,6	23	28	19,4	9 000	14 000	7304BDT	0,303		
	52	15	1,1	0,6	23	28	19,4	8 000	12 000	7304BDB	0,303		
	52	15	1,1	0,6	23	28	19,4	8 000	12 000	7304BDF	0,303		
<b>25</b>	52	15	1	0,6	24	25,1	20,2	9 000	13 000	7205BDT	0,260		
	52	15	1	0,6	24	25,1	20,2	7 500	11 000	7205BDB	0,260		
	52	15	1	0,6	24	25,1	20,2	7 500	11 000	7205BDF	0,260		
	52	15	1	0,6	24	25,1	20,2	7 500	11 000	7205BP6DB	0,260		
	52	15	1	0,6	24	25,1	20,2	9 000	13 000	7205BP5DT	0,260		
	52	15	1	0,6	24	25,1	20,2	7 500	11 000	7205BP5DB	0,260		
	52	15	1	0,6	24	33,5	30,3	7 000	10 000	7205BP5TFT	0,390		
	62	17	1,1	0,6	27	39,5	29,2	7 500	11 000	7305BDT	0,500		
	62	17	1,1	0,6	27	39,5	29,2	6 700	9 500	7305BDB	0,500		
	62	17	1,1	0,6	27	39,5	29,2	6 700	9 500	7305BDF	0,500		
	62	17	1,1	0,6	27	39,5	29,2	6 700	9 500	7305AMADF	0,500		
<b>30</b>	62	16	1	0,6	27	33,2	27,2	7 500	11 000	7206BDT	0,420		
	62	16	1	0,6	27	33,2	27,2	6 700	9 500	7206BDB	0,420		
	62	16	1	0,6	27	33,2	27,2	6 700	9 500	7206BDF	0,420		
	62	16	1	0,6	27	33,2	27,2	6 700	9 500	7206BP6DB	0,420		
	62	16	1	0,6	27	33,2	27,2	6 700	9 500	7206BP5DB	0,420		
	62	16	1	0,6	27	33,2	27,2	6 700	9 500	7206BP5DF	0,420		
	62	16	1	0,6	27	44,3	40,8	6 000	8 500	7206BP5TFT	0,630		
	62	16	1	0,6	27	33,2	27,2	7 500	11 000	7206ATAP2DT	0,420		
	72	19	1,1	0,6	31	47,5	38	6 700	9 000	7306BDT	0,740		
	72	19	1,1	0,6	31	47,5	38	6 000	8 000	7306BDB	0,740		
	72	19	1,1	0,6	31	47,5	38	6 000	8 000	7306BDF	0,740		
	72	19	1,1	0,6	31	63,3	57	5 300	7 000	7306BTFT	1,113		
	72	19	1,1	0,6	31	77,4	76	5 300	7 000	7306BQFC	1,483		

# Angular contact ball bearings, single row, for paired and stack mounted



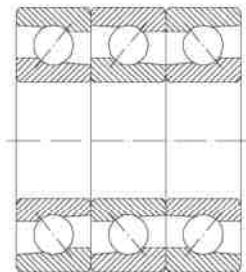
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TFT

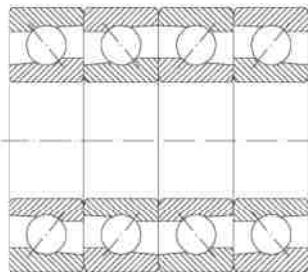
Dimensions						Basic radial load dyn. $C_r$	stat. $C_{0r}$	Speed limit		Designation	Weight
d	D	B	$r_s$ min.	$r_{1s}$ min.	a			grease	oil		
mm											
30	72	19	1,1	0,6	31	47,5	38	6 700	9 000	7306BP5DT	0,740
	72	19	1,1	0,6	31	47,5	38	6 700	9 000	7306AMADT	0,740
	72	19	1,1	0,6	31	47,5	38	6 000	8 000	7306AMADF	0,740
35	72	17	1,1	0,6	31	46,2	39,6	6 700	9 000	7207BDT	0,600
	72	17	1,1	0,6	31	46,2	39,6	6 000	8 000	7207BDB	0,600
	72	17	1,1	0,6	31	46,2	39,6	6 000	8 000	7207BDF	0,600
	72	17	1,1	0,6	31	46,2	39,6	6 700	9 000	7207BP5DT	0,600
	72	17	1,1	0,6	31	46,2	39,6	6 000	8 000	7207BP5DB	0,600
	72	17	1,1	0,6	31	61,6	59,4	5 300	7 000	7207BP5TBT	0,900
	72	17	1,1	0,6	31	75,2	79,2	5 300	7 000	7207BP5QFC	1,203
	80	21	1,5	1	35	59,5	48,6	6 300	8 500	7307BDT	1,023
	80	21	1,5	1	35	59,5	48,6	5 600	7 500	7307BDB	1,023
	80	21	1,5	1	35	59,5	48,6	5 600	7 500	7307BDF	1,023
	80	21	1,5	1	35	59,5	48,6	5 600	7 500	7307BP6DB	1,023
40	80	18	1,1	0,6	34	52	46	6 000	8 000	7208BDT	0,780
	80	18	1,1	0,6	34	52	46	6 030	8 100	7208BDB	0,780
	80	18	1,1	0,6	34	52	46	5 300	7 000	7208BDF	0,780
	80	18	1,1	0,6	34	52	46	6 000	8 000	7208BP5DT	0,780
	80	18	1,1	0,6	34	52	46	5 300	7 000	7208BP5DB	0,780
	90	23	1,5	1	39	72,6	60,6	5 600	7 500	7308BDT	1,343
	90	23	1,5	1	39	72,6	60,6	5 000	6 700	7308BDB	1,343
	90	23	1,5	1	39	72,6	60,6	5 000	6 700	7308BDF	1,343
	90	23	1,5	1	39	96,8	91,8	4 500	6 000	7308BTFT	0,670
	90	23	1,5	1	39	118	121	4 500	6 000	7308BQFC	2,683
	90	23	1,5	1	39	72,6	60,6	5 000	6 700	7308BP6DF	1,343
	90	23	1,5	1	39	72,6	60,6	5 000	6 700	7308BP5DB	1,343
	90	23	1,5	1	39	96,8	91,8	4 500	6 000	7308BP5TFT	2,013
	90	23	1,5	1	39	118	121	4 500	6 000	7308BP5QFC	2,683
45	85	19	1,1	0,6	37	58,5	52,4	5 600	7 500	7209BDT	0,880
	85	19	1,1	0,6	37	58,5	52,4	5 000	6 700	7209BDB	0,880
	85	19	1,1	0,6	37	58,5	52,4	5 000	6 700	7209BDF	0,880
	85	19	1,1	0,6	37	58,5	52,4	5 000	6 700	7209BP5DB	0,880
	100	25	1,5	1	43	94,4	80,2	5 000	6 700	7309BDT	1,803
	100	25	1,5	1	43	94,4	80,2	4 500	6 000	7309BDB	1,803
	100	25	1,5	1	43	94,4	80,2	4 500	6 000	7309BDF	1,803
	100	25	1,5	1	43	94,4	80,2	4 500	6 000	7309BP6DB	1,803
	100	25	1,5	1	43	94,4	80,2	4 500	6 000	7309BP6DF	1,803
50	90	20	1,1	0,6	39	60,6	57,2	5 000	6 700	7210BDT	0,980
	90	20	1,1	0,6	39	60,6	57,2	4 500	6 000	7210BDF	0,980
	90	20	1,1	0,6	39	60,6	57,2	5 000	6 700	7210BP5DT	0,980
	90	20	1,1	0,6	39	60,6	57,2	4 500	6 000	7210BP5DB	0,980
	110	27	2	1	47	111	95,8	4 500	6 000	7310BDT	2,303



# Angular contact ball bearings, single row, for paired and stack mounted



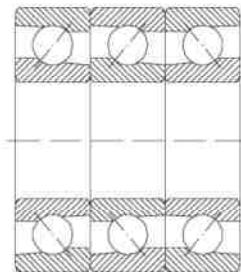
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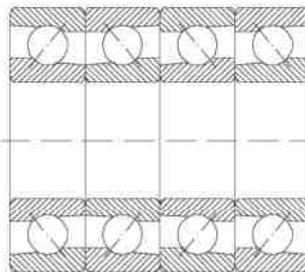
QFC

Dimensions						Basic radial load dyn. Cr	stat. Cor	Speed limit		Designation	Weight
d	D	B	r <sub>s</sub> min.	r <sub>1s</sub> min.	a			grease	oil		
						kN	min <sup>-1</sup>		–	kg	
mm											
75	160	37	2,1	1,1	68	203	195	2 800	3 600	7315BDF	6,603
	160	37	2,1	1,1	68	203	195	2 800	3 600	7315AMADF	6,603
80	110	16	1	1	21	55,1	69,2	4 000	5 300	71916CTAP4DT	0,736
	140	26	2	1	59	130	139	3 200	4 300	7216BDT	3,103
	140	26	2	1	59	130	139	2 800	3 800	7216BDB	3,103
	140	26	2	1	59	130	139	2 800	3 800	7216BDF	3,103
	170	39	2,1	1,1	72	219	218	2 800	3 800	7316BDT	7,803
	170	39	2,1	1,1	72	219	218	2 600	3 400	7316BDB	7,803
	170	39	2,1	1,1	72	219	218	2 600	3 400	7316BDF	7,803
	170	39	2,1	1,1	72	292	327	2 200	3 000	7316BTBT	11,73
	170	39	2,1	1,1	72	219	218	2 800	3 800	7316BP6DT	7,803
	170	39	2,1	1,1	72	292	327	2 200	3 000	7316BMAP6TBT	11,73
85	150	28	2	1	64	151	162	3 000	4 000	7217BDT	3,903
	150	28	2	1	64	151	162	2 800	3 600	7217BDB	3,903
	150	28	2	1	64	151	162	2 800	3 600	7217BDF	3,903
	180	41	3	1,1	76	235	244	2 800	3 600	7317BDT	9,203
	180	41	3	1,1	76	235	244	2 400	3 200	7317BDB	9,203
	180	41	3	1,1	76	235	244	2 400	3 200	7317BDF	9,203
90	160	30	2	1	67	173	188	2 800	3 800	7218BDT	4,803
	160	30	2	1	67	173	188	2 600	3 400	7218BDB	4,803
	160	30	2	1	67	173	188	2 600	3 400	7218BDF	4,803
	190	43	3	1,1	80	253	270	2 600	3 400	7318BDT	10,83
	190	43	3	1,1	80	253	270	2 200	3 000	7318BDB	10,83
	190	43	3	1,1	80	253	270	2 200	3 000	7318BDF	10,83
	190	43	3	1,1	80	337	405	2 000	2 600	7318BTBT	16,23
95	170	32	2,1	1,1	72	188	202	2 800	3 600	7219BDT	5,803
	170	32	2,1	1,1	72	188	202	2 400	3 200	7219BDB	5,803
	170	32	2,1	1,1	72	188	202	2 400	3 200	7219BDF	5,803
	200	45	3	1,1	84	272	300	2 400	3 200	7319BDT	12,53
	200	45	3	1,1	84	272	300	2 000	2 800	7319BDB	12,53
	200	45	3	1,1	84	272	300	2 000	2 800	7319BDF	12,53
100	180	34	2,1	1,1	76	208	232	2 600	3 400	7220BDT	6,903
	180	34	2,1	1,1	76	208	232	2 200	3 000	7220BDB	6,903
	180	34	2,1	1,1	76	208	232	2 200	3 000	7220BDF	6,903
	180	34	2,1	1,1	76	208	232	2 200	3 000	7220BMADB	6,903
	180	34	2,1	1,1	76	208	232	2 200	3 000	7220BMAP6DB	6,903
	180	34	2,1	1,1	76	208	232	2 600	2 800	7220BMAP4DT	6,903
	215	47	3	1,1	90	308	356	2 200	3 000	7320BDT	15,53
	215	47	3	1,1	90	308	356	1 900	2 800	7320BDB	15,53
	215	47	3	1,1	90	308	356	1 900	2 800	7320BDF	15,53
	215	47	3	1,1	90	308	356	2 200	3 000	7320BP6DT	15,53

# Angular contact ball bearings, single row, for paired and stack mounted



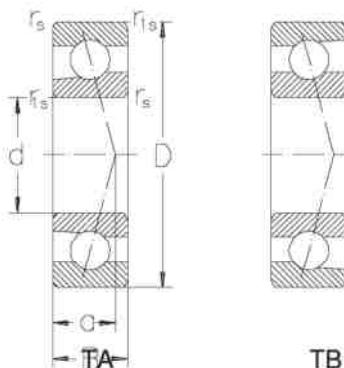
TBT



QFC

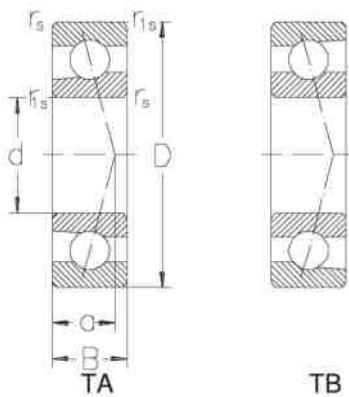
Dimensions						Basic radial load dyn. $C_r$	Speed limit	Designation	Weight		
d	D	B	$r_s$ min.	$r_{1s}$ min.	a						
						kN	min <sup>-1</sup>	—	kg		
mm											
100	215	47	3	1,1	90	308	356	2 200	3 000	<b>7320BMDT</b>	15,53
110	200	38	2,1	1,1	84	248	290	2 200	3 000	<b>7222BDT</b>	9,603
	200	38	2,1	1,1	84	248	290	1 900	2 800	<b>7222BDB</b>	9,603
	240	50	3	1,1	99	365	458	1 800	2 800	<b>7322BDT</b>	21,03
	240	50	3	1,1	99	365	458	1 600	2 400	<b>7322BDB</b>	21,03
	240	50	3	1,1	99	536	687	1 400	2 200	<b>7322BTBT</b>	31,53
	240	50	3	1,1	99	365	458	1 800	2 800	<b>7322BP5DT</b>	21,03
	240	50	3	1,1	99	365	458	1 600	2 400	<b>7322BMDF</b>	21,03
140	250	42	3	1,1	103	172	189	1 400	1 900	<b>7228BDT</b>	17,63
	300	62	4	1,5	123	470	668	1 400	2 200	<b>7328BDT</b>	43,23
	300	62	4	1,5	123	470	668	1 200	1 900	<b>7328BDB</b>	43,23
	300	62	4	1,5	123	470	668	1 400	2 200	<b>7328BMBP5DT</b>	43,23
150	270	45	3	1,1	111	156	444	2 400	3 800	<b>7230BDB</b>	23,23
	270	45	3	1,1	111	156	444	2 400	3 800	<b>7230BMDB</b>	23,23
	320	65	4	1,5	131	254	760	1 400	1 800	<b>7330BMDF</b>	53,03
	320	65	4	1,5	131	254	760	1 400	1 800	<b>7330BMP5DT</b>	53,03
160	220	28	2	1	58	176	268	1 600	2 400	<b>71932AMAP5DB</b>	6,523
180	250	33	2	2	33	210	324	1 500	2 200	<b>71936AMDB</b>	10,83
200	250	30	1,5	0,6	45	165	282	1 400	2 000	<b>72840CMAP4DB</b>	6,863
	250	30	1,5	0,6	45	220	423	1 300	1 800	<b>72840CMAP4TBT</b>	10,23

# High precision angular contact ball bearings, single row



Dimensions						Basic radial load dyn. Cr	stat. C <sub>0r</sub>	Speed limit		Designation	Weight
d	D	B	r <sub>s</sub> min.	r <sub>1s</sub> min.	a			grease	oil		
mm						kN					
								$\text{min}^{-1}$		-	kg
<b>10</b>	26	8	0,3	0,1	6	5,3	2,45	56 000	90 000	<b>7000CTAP4</b>	0,020
	26	8	0,3	0,1	6	5,3	2,45	56 000	90 000	<b>7000CTAP2</b>	0,020
	30	9	0,6	0,3	7	5,8	2,95	50 000	80 000	<b>7200CTAP4</b>	0,029
	30	9	0,6	0,3	7	9,4	2,95	50 000	80 000	<b>7200CTAP2</b>	0,029
<b>12</b>	28	8	0,3	0,1	7	5,4	2,6	50 000	80 000	<b>7001CTAP4</b>	0,023
	28	8	0,3	0,1	7	5,4	2,6	50 000	80 000	<b>7001CTAP2</b>	0,023
	32	10	0,6	0,3	10	7,5	3,4	45 000	70 000	<b>7201ATAP4</b>	0,030
	32	10	0,6	0,3	10	7,5	3,4	45 000	70 000	<b>7201ATAP2</b>	0,030
<b>15</b>	32	9	0,3	0,1	8	6,3	3,4	43 000	67 000	<b>7002CTAP4</b>	0,030
	32	9	0,3	0,1	8	6,3	3,4	43 000	67 000	<b>7002CTAP2</b>	0,030
	35	11	0,6	0,3	9	8,9	4,5	40 000	63 000	<b>7202CTAP4</b>	0,042
	35	11	0,6	0,3	9	8,9	4,5	40 000	63 000	<b>7202CTAP2</b>	0,042
	35	11	0,6	0,3	12	8,7	4,4	36 000	56 000	<b>7202ATAP4</b>	0,042
	35	11	0,6	0,3	12	8,7	4,4	36 000	56 000	<b>7202ATAP2</b>	0,042
<b>17</b>	35	10	0,3	0,1	9	7,2	4,2	38 000	60 000	<b>7003CTAP4</b>	0,039
	35	10	0,3	0,1	9	7,2	4,2	38 000	60 000	<b>7003CTAP2</b>	0,039
	40	12	0,6	0,3	10	10,9	5,8	36 000	56 000	<b>7203CTAP4</b>	0,060
	40	12	0,6	0,3	10	10,9	5,8	36 000	56 000	<b>7203CTAP2</b>	0,060
	40	12	0,6	0,3	13	9	5,1	30 000	48 000	<b>7203ATAP4</b>	0,060
	40	12	0,6	0,3	13	9	5,1	30 000	48 000	<b>7203ATAP2</b>	0,060
<b>20</b>	42	12	0,6	0,3	10	10,5	6,1	32 000	50 000	<b>7004CTAP4</b>	0,070
	42	12	0,6	0,3	10	10,5	6,1	32 000	50 000	<b>7004CTAP2</b>	0,070
	42	12	0,6	0,3	10	10,5	6,1	32 000	50 000	<b>7004CTBP4</b>	0,070
	42	12	0,6	0,3	10	10,5	6,1	32 000	50 000	<b>7004CTBP2</b>	0,070
	42	12	0,6	0,3	13	10	5,8	28 000	45 000	<b>7004ATAP4</b>	0,070
	42	12	0,6	0,3	13	10	5,8	28 000	45 000	<b>7004ATAP2</b>	0,070
	47	14	1	0,6	12	15,6	9	30 000	48 000	<b>7204CTAP4</b>	0,100
	47	14	1	0,6	12	15,6	9	30 000	48 000	<b>7204CTAP2</b>	0,100
	47	14	1	0,6	12	15,6	9	30 000	48 000	<b>7204CTBP4</b>	0,100
	47	14	1	0,6	12	15,6	9	30 000	48 000	<b>7204CTBP2</b>	0,100
	47	14	1	0,6	15	14,9	8,6	26 000	43 000	<b>7204ATAP4</b>	0,100
	47	14	1	0,6	15	14,9	8,6	26 000	43 000	<b>7204ATAP2</b>	0,100
<b>25</b>	47	12	0,6	0,3	11	11,7	7,4	28 000	45 000	<b>7005CTAP4</b>	0,080
	47	12	0,6	0,3	11	11,7	7,4	28 000	45 000	<b>7005CTAP2</b>	0,080
	47	12	0,6	0,3	11	11,7	7,4	28 000	45 000	<b>7005CTBP4</b>	0,080
	47	12	0,6	0,3	11	11,7	7,4	28 000	45 000	<b>7005CTBP2</b>	0,080
	47	12	0,6	0,3	15	10,4	6,95	24 000	40 000	<b>7005ATAP4</b>	0,080
	47	12	0,6	0,3	15	10,4	6,95	24 000	40 000	<b>7005ATAP2</b>	0,080
	52	15	1	0,6	13	16,6	10,3	26 000	43 000	<b>7205CTAP4</b>	0,120
	52	15	1	0,6	13	16,6	10,3	26 000	43 000	<b>7205CTAP2</b>	0,120
	52	15	1	0,6	13	16,6	10,3	26 000	43 000	<b>7205CTBP4</b>	0,120
	52	15	1	0,6	13	16,6	10,3	26 000	43 000	<b>7205CTBP2</b>	0,120

# High precision angular contact ball bearings, single row



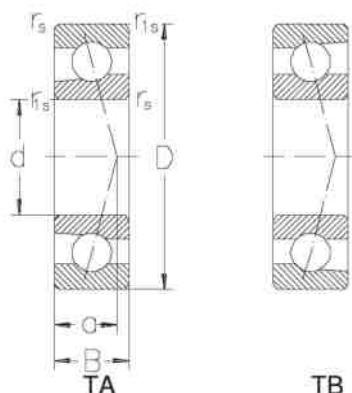
Dimensions						Basic radial load dyn. $C_r$	stat. $C_{0r}$	Speed limit		Designation	Weight
d	D	B	$r_s$ min.	$r_{1s}$ min.	a			grease	oil		
mm											
25	52	15	1	0,6	17	13,7	8,8	22 000	38 000	7205ATAP4	0,120
	52	15	1	0,6	17	13,7	8,8	22 000	38 000	7205ATAP2	0,120
30	55	13	1	0,3	12	15,1	10,3	24 000	40 000	7006CTAP4	0,120
	55	13	1	0,3	12	15,1	10,3	24 000	40 000	7006CTAP2	0,120
	55	13	1	0,3	12	15,1	10,3	24 000	40 000	7006CTBP4	0,120
	55	13	1	0,3	12	15,1	10,3	24 000	40 000	7006CTBP2	0,120
	55	13	1	0,3	17	13,4	9,5	20 000	36 000	7006ATAP4	0,120
	55	13	1	0,3	17	13,4	9,5	20 000	36 000	7006ATAP2	0,120
	62	16	1	0,6	14	23	14,8	22 000	38 000	7206CTAP4	0,190
	62	16	1	0,6	14	23	14,8	22 000	38 000	7206CTAP2	0,190
	62	16	1	0,6	14	23	14,8	22 000	38 000	7206CTBP4	0,190
	62	16	1	0,6	14	23	14,8	22 000	38 000	7206CTBP2	0,190
35	62	16	1	0,6	19	22	14,1	19 000	34 000	7206ATAP4	0,190
	62	16	1	0,6	19	22	14,1	19 000	34 000	7206ATAP2	0,190
	62	14	1	0,3	14	19,2	13,7	20 000	36 000	7007CTAP4	0,160
	62	14	1	0,3	14	19,2	13,7	20 000	36 000	7007CTAP2	0,160
	62	14	1	0,3	14	19,2	13,7	20 000	36 000	7007CTBP4	0,160
	62	14	1	0,3	14	19,2	13,7	20 000	36 000	7007CTBP2	0,160
	62	14	1	0,3	19	18,2	13,1	18 000	32 000	7007ATAP4	0,160
	62	14	1	0,3	19	18,2	13,1	18 000	32 000	7007ATBP4	0,160
	72	17	1,1	0,6	16	30,4	20,2	19 000	34 000	7207CTAP4	0,270
	72	17	1,1	0,6	16	30,4	20,2	19 000	34 000	7207CTAP2	0,270
40	72	17	1,1	0,6	16	30,4	20,2	19 000	34 000	7207CTBP4	0,270
	72	17	1,1	0,6	21	24,5	17	16 000	28 000	7207ATAP4	0,270
	72	17	1,1	0,6	21	24,5	17	16 000	28 000	7207ATAP2	6,270
	68	15	1	0,3	15	20,6	15,9	19 000	34 000	7008CTAP4	0,190
	68	15	1	0,3	15	20,6	15,9	19 000	34 000	7008CTAP2	0,190
	68	15	1	0,3	20	19,5	15	16 000	28 000	7008ATAP4	0,190
	68	15	1	0,3	20	19,5	15	16 000	28 000	7008ATAP2	0,190
	68	15	1	0,3	20	19,5	15	16 000	28 000	7008ATBP4	0,190
	80	18	1,1	0,6	17	36,3	25,2	17 000	30 000	7208CTAP4	0,350
	80	18	1,1	0,6	17	36,3	25,2	17 000	30 000	7208CTAP2	0,350
45	80	18	1,1	0,6	17	36,3	25,2	17 000	30 000	7208CTBP4	0,350
	80	18	1,1	0,6	23	35,2	24,4	15 000	26 000	7208ATAP4	0,350
	80	18	1,1	0,6	23	35,2	24,4	15 000	26 000	7208ATBP4	0,350
	75	16	1	0,3	16	24,4	19,3	16 000	28 000	7009CTAP4	0,250
	75	16	1	0,3	16	24,4	19,3	15 000	28 000	7009CTAP2	0,250
	75	16	1	0,3	22	22	17,3	15 000	26 000	7009ATAP4	0,250







# High precision angular contact ball bearings, single row



Dimensions						Basic radial load dyn. $C_r$	stat. $C_{0r}$	Speed limit		Designation	Weight
d	D	B	$r_s$ min.	$r_{1s}$ min.	a			grease	oil		
mm											
100	180	34	2,1	1,1	50	142	121	5 300	8 000	7220ATBP2	3,153
105	160	26	2	1	31	87	89	5 600	8 500	7021CTAP4	1,663
110	170	28	2	1	47	104	104	5 300	8 000	7022ATAP4	3,203
120	180	28	2	2	34	109	111	5 000	7 500	7024CTBP4	2,083
	180	28	2	2	49	104	105	5 000	7 500	7024AMAP4	2,293
	180	28	2	2	49	104	105	5 000	7 500	7024ATAP4	2,293
130	200	33	2	1	39	145	99	6 300	8 500	7026CMAP4	3,193
	200	33	2	1	39	145	149	5 600	7 500	7026CTAP4	3,193
150	225	35	2,1	1,1	61	159	173	4 500	6 000	7030CMAP4	4,323
	225	35	2,1	1,1	61	159	173	4 500	6 000	7030CTAP4	4,323
	225	35	2,1	1,1	61	159	173	5 000	6 700	7030AMAP4	4,323

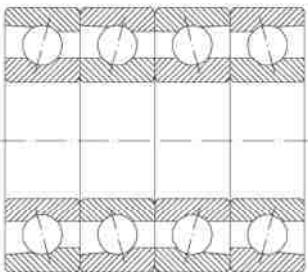
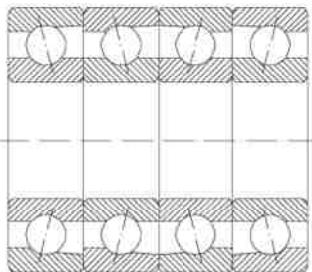
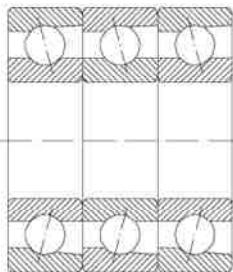








# High precision angular contact ball bearings, single row, for paired and stack mounted



TT

QFC

QBC

Dimensions						Basic radial load dyn. $C_r$	Speed limit	Designation	Weight	
d	D	B	$r_s$ min.	$r_{1s}$ min.	a					
						kN	$\text{min}^{-1}$			
mm										
<b>45</b>	85	19	1,1	0,6	25	59,6	55	11 000	18 000	7209ATBP4DB
	85	19	1,1	0,6	25	59,6	55	11 000	18 000	7209ATBP4DF
<b>50</b>	80	16	1	0,3	17	40,7	41,4	14 000	24 000	7010CTAP4DT
	80	16	1	0,3	17	40,7	41,4	12 000	20 000	7010CTAP4DB
	80	16	1	0,3	17	40,7	41,4	12 000	20 000	7010CTAP4DF
	80	16	1	0,3	17	66,3	82,8	11 000	18 000	7010CTAP4QBC
	80	16	1	0,3	17	40,7	41,4	14 000	24 000	7010CTAP2DT
	80	16	1	0,3	17	40,7	41,4	12 000	20 000	7010CTAP2DB
	80	16	1	0,3	23	37,6	40	12 000	20 000	7010ATAP4DT
	80	16	1	0,3	23	37,6	40	11 000	18 000	7010ATAP4DB
	80	16	1	0,3	23	37,6	40	11 000	18 000	7010ATAP4DF
	90	20	1,1	0,6	20	69,4	63,4	13 000	22 000	7210CTAP4DT
	90	20	1,1	0,6	20	69,4	63,4	11 000	19 000	7210CTAP4DB
	90	20	1,1	0,6	27	68	62	11 000	19 000	7210CTAP4DF
	90	20	1,1	0,6	27	68	62	9 500	16 000	7210ATAP4DT
	90	20	1,1	0,6	27	68	62	9 500	16 000	7210ATAP4DB
	90	20	1,1	0,6	27	68	62	9 500	16 000	7210ATAP4DF
	90	20	1,1	0,6	27	68	62	11 000	18 000	7210ATBP4DT
	90	20	1,1	0,6	27	68	62	9 500	16 000	7210ATBP4DB
	90	20	1,1	0,6	27	68	62	9 500	16 000	7210ATBP4DF
	90	20	1,1	0,6	27	68	62	11 000	18 000	7210ATBP2DT
<b>55</b>	90	18	1,1	0,6	19	55,3	57,2	12 000	20 000	7011CTAP4DT
	90	18	1,1	0,6	19	55,3	57,2	11 000	18 000	7011CTAP4DB
	90	18	1,1	0,6	19	55,3	57,2	11 000	18 000	7011CTAP4DF
	90	18	1,1	0,6	19	73,7	85,2	10 000	17 000	7011CTAP4TT
	90	18	1,1	0,6	19	73,7	85,2	10 000	17 000	7011CTAP4TBT
	90	18	1,1	0,6	26	52,3	54,2	11 000	18 000	7011ATAP4DT
	90	18	1,1	0,6	26	52,3	54,2	9 500	16 000	7011ATAP4DB
	90	18	1,1	0,6	26	52,3	54,2	9 500	16 000	7011ATAP4DF
	100	21	1,5	1	21	85,9	80	11 000	18 000	7211CTAP4DT
	100	21	1,5	1	21	85,9	80	9 500	16 000	7211CTAP4DB
	100	21	1,5	1	21	85,9	80	9 500	16 000	7211CTAP4DF
	100	21	1,5	1	29	82	76,6	10 000	17 000	7211ATAP4DT
	100	21	1,5	1	29	82	76,6	9 000	15 000	7211ATAP4DB
	100	21	1,5	1	29	82	76,6	9 000	15 000	7211ATAP4DF
	100	21	1,5	1	29	82	76,6	9 000	15 000	7211ATAP2DB
	100	21	1,5	1	29	82	76,6	10 000	17 000	7211ATBP4DT
<b>60</b>	95	18	1,1	0,6	20	56,7	61	11 000	18 000	7012CTAP4DT
	95	18	1,1	0,6	20	56,7	61	9 500	16 000	7012CTAP4DB
	95	18	1,1	0,6	20	56,7	61	9 500	16 000	7012CTAP4DF
	95	18	1,1	0,6	20	75,6	91,5	9 000	15 000	7012CTAP4TBT

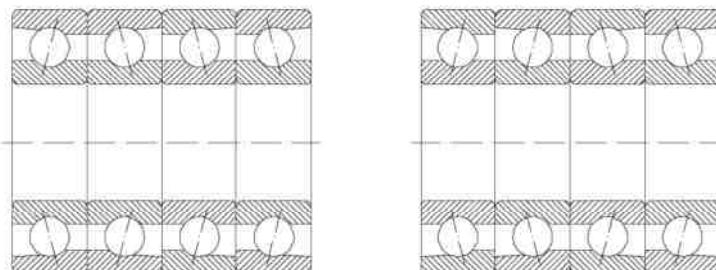








# High precision angular contact ball bearings, single row, for paired and stack mounted



QBT

QBC

Dimensions						Basic radial load dyn. $C_r$	Speed limit	Designation	Weight		
d	D	B	$r_s$ min.	$r_{1s}$ min.	a						
mm						kN	$\text{min}^{-1}$		kg		
100	180	34	2,1	1,1	50	230	243	4 000	6 700	7220ATBP4DB	6,303
	180	34	2,1	1,1	50	230	243	4 000	6 700	7220ATBP4DF	6,303
105	160	26	2	1	31	143	178	4 500	7 500	7021CTAP4DB	3,323
110	170	28	2	1	47	169	208	3 800	6 300	7022ATAP4DB	6,403
120	180	28	2	2	49	169	210	3 600	6 000	7024AMAP4DB	2,293
130	200	33	2	1	39	313	298	3 800	6 300	7026CMAP4TBT	9,573
	200	33	2	1	39	235	298	4 000	6 700	7026CTAP4DB	6,383
150	225	35	2,1	1,1	61	258	346	2 800	4 500	7030AMAP4DB	8,643

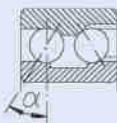
# Angular contact ball bearings, double row

Double row angular contact ball bearings are, functionally, similar to two single row angular contact ball bearings in DB arrangement and they have to take axial loads acting in both directions and tilting moments.

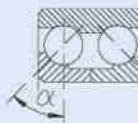
Double row angular contact ball bearings are narrower than a pair of single row angular contact ball bearings.

Double row angular contact ball bearings can be manufactured in two versions:

- with non-separable inner ring, series 32 and 33, with a contact angle  $\alpha = 32^\circ$ ;
- with separable inner ring, series 33D, with a contact angle  $\alpha = 45^\circ$ .



$\alpha = 32^\circ$



$\alpha = 45^\circ$

Double row angular contact ball bearings, series 32 and 33 have filling slots on one side. If these bearings have to take axial loads mainly in one direction, they are to be mounted so that axial loads acting upon the shaft should be directed to the filling slots.

Double row angular contact ball bearings series 33D are suitable to accommodate heavy axial loads in both directions.

## Dimensions

Main bearing dimensions given in tables are in accordance with ISO/R15.

## Misalignment

Angular misalignment of the outer ring, relative to the inner ring, is accommodated by force between the balls and raceway. This leads to a shortening of bearing life.

## Tolerances

Double row angular contact ball bearings are generally manufactured to the normal tolerance class.

Bearing tolerances are given on page 24.

## Axial clearance

Double row angular contact ball bearings series 32 and 33, with a contact angle  $\alpha = 32^\circ$  are generally manufactured with normal axial clearance. They can also be manufactured with smaller or larger axial clearances.

Double row angular contact ball bearings series 33D, with a contact angle  $\alpha = 45^\circ$  are generally mounted on the shaft with greater tightening than those of series 33. For this reason, the axial clearance is larger.

The values of axial clearance of the double row angular contact ball bearings are given in table 1.

## Cages

Double row angular contact ball bearings series 32, 33 are fitted with machined brass cages.

Glass fibre reinforced polyamide 6.6 cages are also used with good results.

Large-sized bearings are fitted with pressed sheet cages.

Cage design and some technical data are given in table 2.

## Equivalent dynamic radial load

For double row angular contact ball bearings series 32 and 33 with a contact angle  $\alpha = 32^\circ$ , the following equations are available:

$$P_r = F_r + 0,73 F_a, \text{ kN}, \quad \text{for } F_a/F_r \leq 0,86 \\ P_r = 0,62 F_r + 1,17 F_a, \text{ kN}, \text{ for } F_a/F_r > 0,86$$

For double row angular contact ball bearings series 33D with a contact angle  $\alpha = 45^\circ$ , the following equations are used:

## Axial clearance of the double row angular contact ball bearings

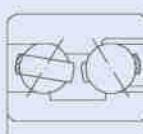
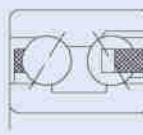
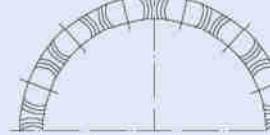
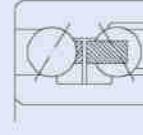
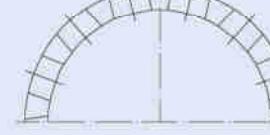
Table 1

Outer diameter d over mm	up to	Series 32 and 33		Normal		C3		Series 33D		C3	
		C2 min.	max.	min.	max.	min.	max.	Normal min.	max.	min.	max.
10	10	1	11	5	21	12	28	11	28	20	37
10	18	1	12	6	23	13	31	13	31	23	41
18	24	2	14	7	25	16	34	14	32	24	42
24	30	2	15	8	27	18	37	16	35	27	46
30	40	2	16	9	29	21	40	18	38	30	50
40	50	2	18	11	33	23	44	22	44	36	58
50	65	3	22	13	36	26	48	25	48	40	63
65	80	3	24	15	40	30	54	29	54	48	71
80	100	3	26	18	46	35	63	35	63	55	83
100	110	4	30	22	53	42	73	42	73	65	96

Radial clearance = 0,6 axial clearance

## Cage design and some technical data

Table 2

Cage	Design Bearing	Cage	Application	Max. value
			D <sub>mN</sub>	oil grease
Pressed sheet cage			- General application - Bearing series 32, 33	$450 \times 10^3$ $350 \times 10^3$
Polyamide cage TN			- General application - Bearing series 32, 33	$1000 \times 10^3$ $800 \times 10^3$
Machined brass cage M			- General application - Bearings dimensions 3319-3322, 3305D-3318D	$800 \times 10^3$ $600 \times 10^3$

$$P_r = F_r + 0,47 F_a, \text{ kN}, \quad \text{for } F_a/F_r \leq 1,33,$$

$$P_r = 0,54 F_r + 0,81 F_a, \text{ kN}, \text{ for } F_a/F_r > 1,33$$

For double row angular contact ball bearings with a contact angle  $\alpha = 40^\circ$ , the following equations are used:

$$P_r = F_r + 0,55 F_a, \text{ kN}, \quad \text{for } F_a/F_r \leq 1,14,$$

$$P_r = 0,57 F_r + 0,93 F_a, \text{ kN}, \text{ for } F_a/F_r > 1,14.$$

$$P_{0r} = F_r + 0,63 F_a, \text{ kN}$$

For double row angular contact ball bearings series 33D with a contact angle  $\alpha = 45^\circ$ :

$$P_{0r} = F_r + 0,46 F_a, \text{ kN}$$

For double row angular contact ball bearings with a contact angle  $\alpha = 40^\circ$ :

$$P_{0r} = F_r + 0,52 F_a, \text{ kN}$$

## Equivalent static radial load

For double row angular contact ball bearings series 32 and 33 with a contact angle  $\alpha = 32^\circ$ :

## Abutment dimensions

For a proper location of bearing rings on the shaft and housing shoulder respectively, shaft (housing) maximum radius  $r_u$  max. should be less than bearing minimum mounting chamfer  $r_s$  min.

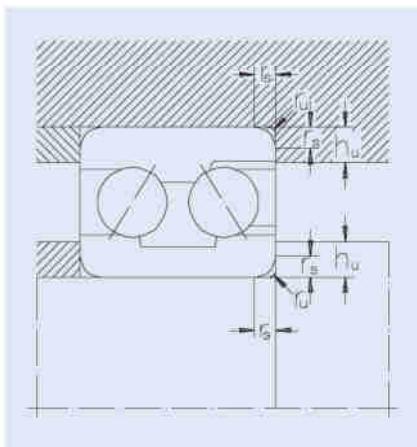
Shoulder height should also be properly sized in case of bearing maximum mounting chamfer.

The values of the connection radii and support shoulder height are given in table 3.

Abutmentdimensions

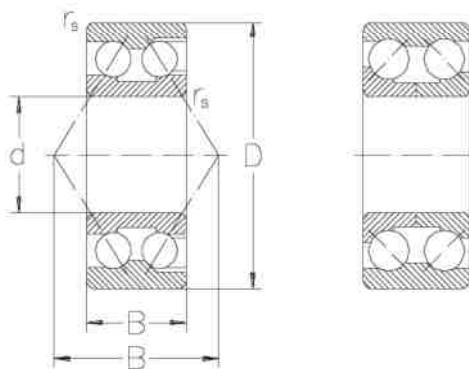
Table 3

$r_s$ min. mm	$r_u$ max. mm	$h_u$ min. Bearing series 32; 33; 33D
0,6	0,6	2,1
1	1	2,8
1,1	1,1	3,5
1,5	1,5	4,5
2	2	5,5
2,1	2,1	6
3	2,5	7





# Angular contact ball bearings, double row



32; 33

33D

Dimensions					Basic radial load		Speed limit		Designation	Weight
d	D	B	r <sub>s</sub> min.	a	dyn. Cr	stat. C <sub>0r</sub>	grease min <sup>-1</sup>	oil min <sup>-1</sup>	—	kg
mm										
70	125	39,7	1,5	81	81,5	91,5	3 200	4 300	3214	1,93
	150	63,5	2,1	101	143	146	2 800	3 800	3314	5,04
70	150	63,5	2,1	142	159	130	2 800	3 800	3314D	5,40
75	130	41,3	1,5	84	85	98	3 200	4 300	3215	2,08
	160	68,3	2,1	107	163	166	2 600	3 600	3315	6,16
	160	68,3	2,1	140	179	150	2 600	3 600	3315D	6,66
80	140	44,4	2	91	95	110	2 800	3 800	3216	2,64
	170	68,3	2,1	112	176	186	2 400	3 400	3316	6,93
	170	68,3	2,1	149	192	170	2 400	3 400	3316D	7,53
85	150	49,2	2	97	112	132	2 600	3 600	3217	3,39
	180	73	3	119	190	200	2 200	3 200	3317	8,30
	180	73	3	155	208	193	2 200	3 200	3317D	9,00
90	160	52,4	2	104	125	146	2 400	3 400	3218	4,14
	190	73	3	125	216	240	2 000	3 000	3318	9,23
	190	73	3	166	228	216	2 000	3 000	3318D	10,0
95	170	55,6	2,1	111	140	163	2 200	3 200	3219	5,00
	200	77,8	3	133	220	245	1 900	2 800	3319	11,4
100	180	60,3	2,1	118	160	196	2 000	3 000	3220	6,10
	215	82,6	3	139	240	280	1 800	2 600	3320	14,2
110	200	69,8	2,1	132	190	228	1 900	2 800	3222	8,79
	240	92,1	3	153	280	400	1 800	2 600	3322	19,0